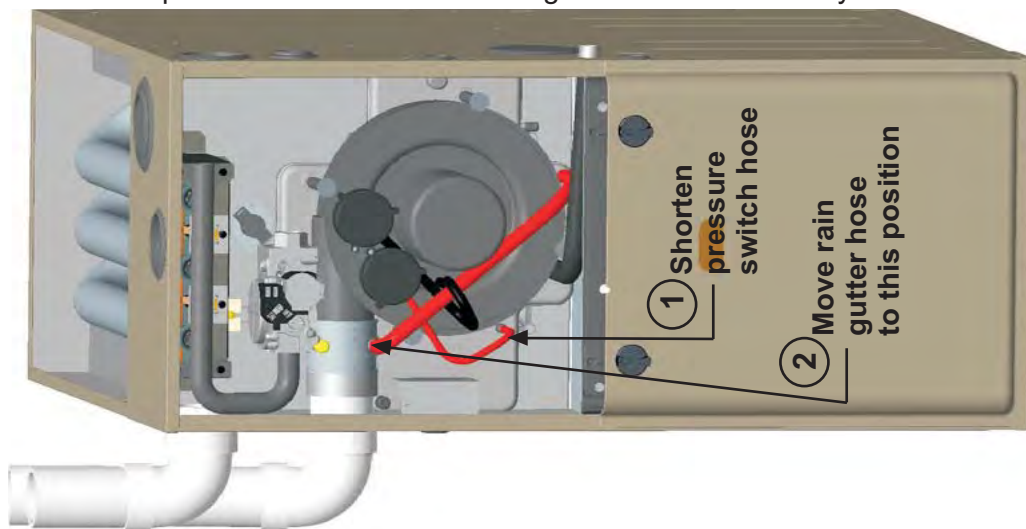
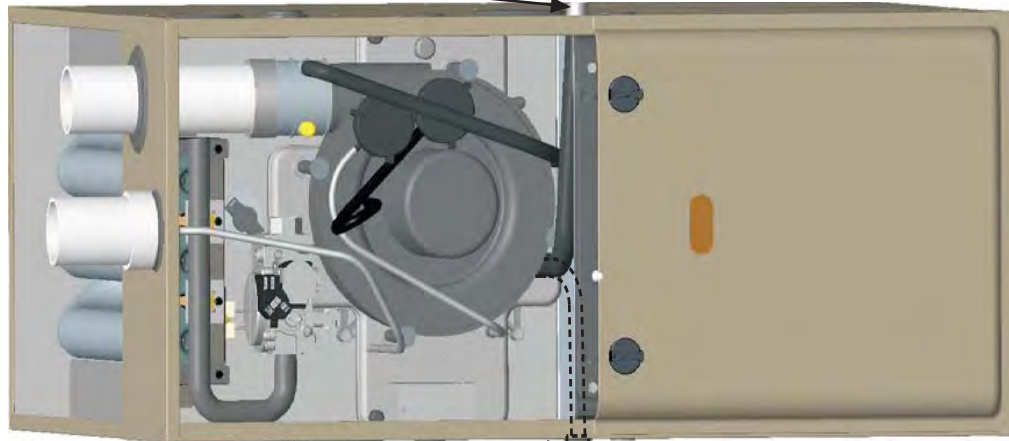


When drain hose routing changes are required, be sure to cap all un-used openings. If rerouting hoses - excess length should be cut off so that no sagging loops will collect and hold condensate, which will cause the furnace to not operate.

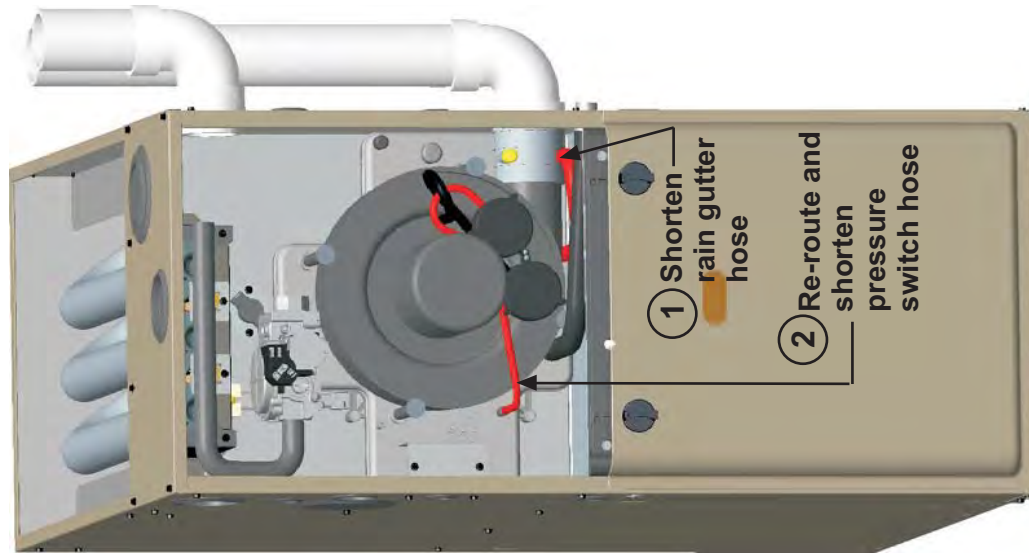


**INDUCER ROTATED FOR LEFT SIDE VENTING**



**UPFLOW AS RECEIVED**

For 100 & 120 input furnaces, the condensate drain is plumbed toward the left casing outlet from the factory.



**INDUCER ROTATED FOR RIGHT SIDE VENTING**

For 040, 060 & 080K input furnaces, the condensate drain is plumbed toward the right casing outlet from the factory.

Condensate drain may exit cabinet on either side.

FIGURE 21: Upflow Configuration

When drain hose routing changes are required, be sure to cap all un-used openings. If rerouting hoses - excess length should be cut off so that no sagging loops will collect and hold condensate, which will cause the furnace to not operate.

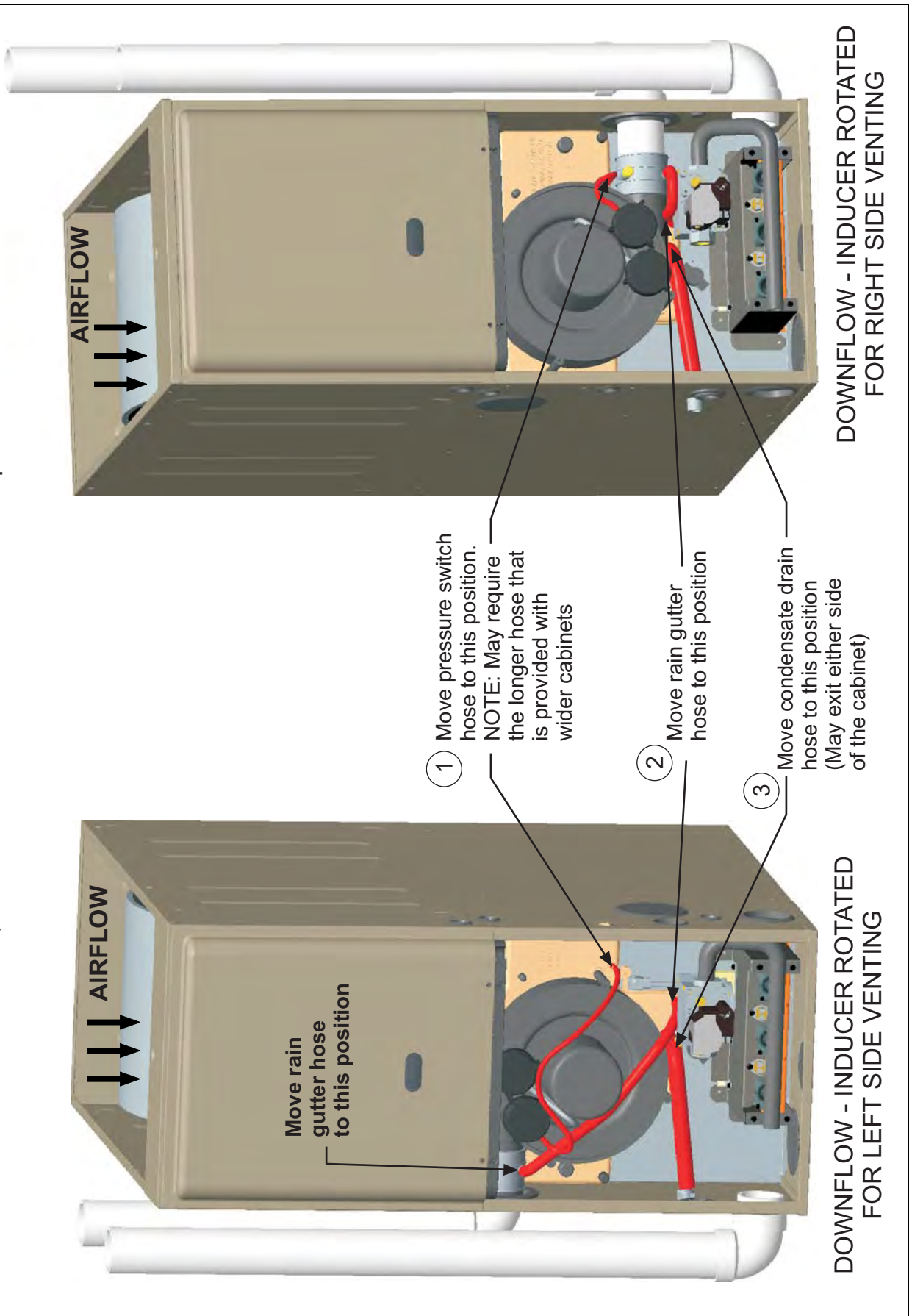


FIGURE 22: Downflow Configuration

When drain hose routing changes are required, be sure to cap all un-used openings. If rerouting hoses - excess length should be cut off so that no sagging loops will collect and hold condensate, which will cause the furnace to not operate.

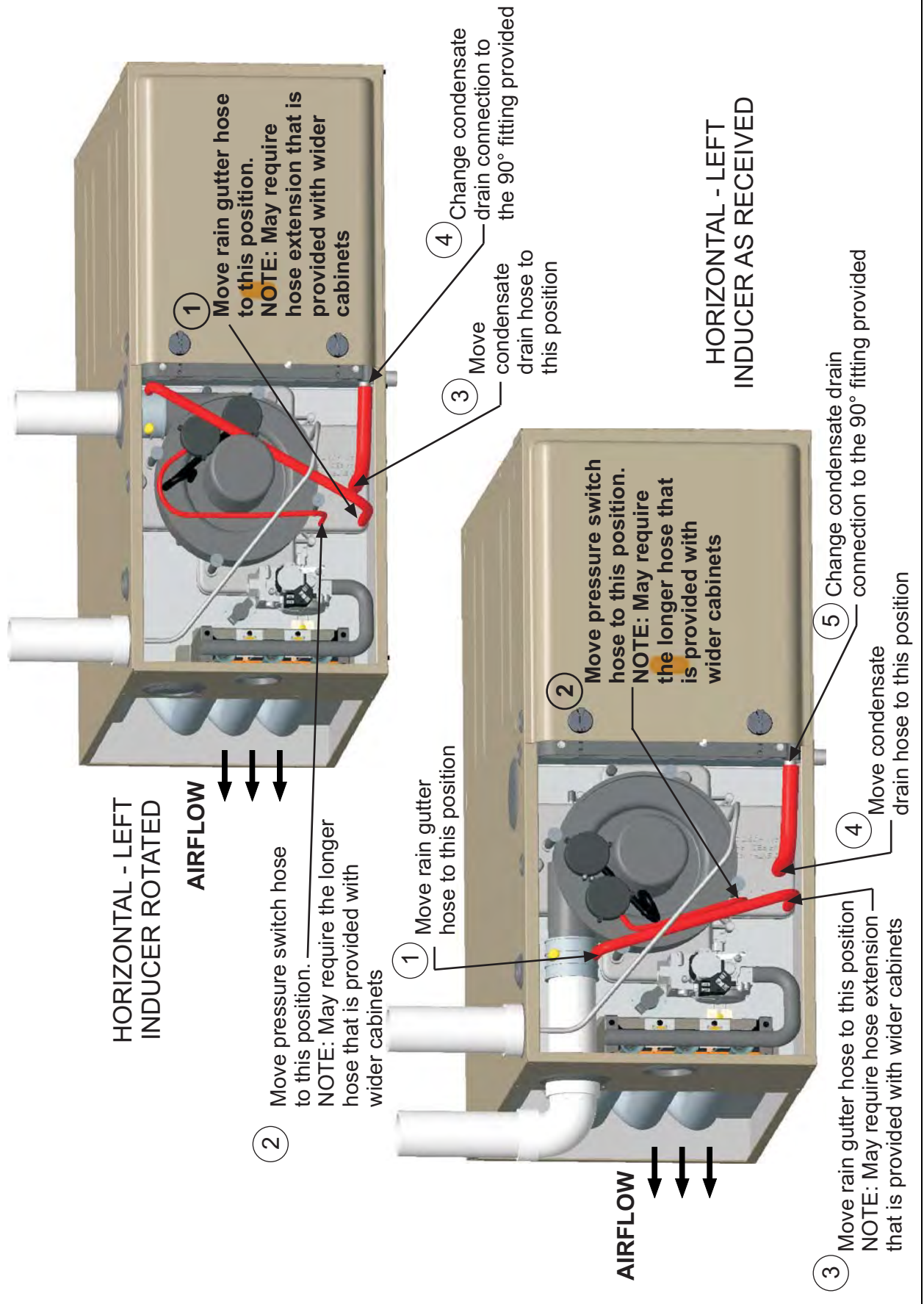


FIGURE 23: Horizontal Left Configuration

When drain hose routing changes are required, be sure to cap all un-used openings. If rerouting hoses - excess length should be cut off so that no sagging loops will collect and hold condensate, which will cause the furnace to not operate.

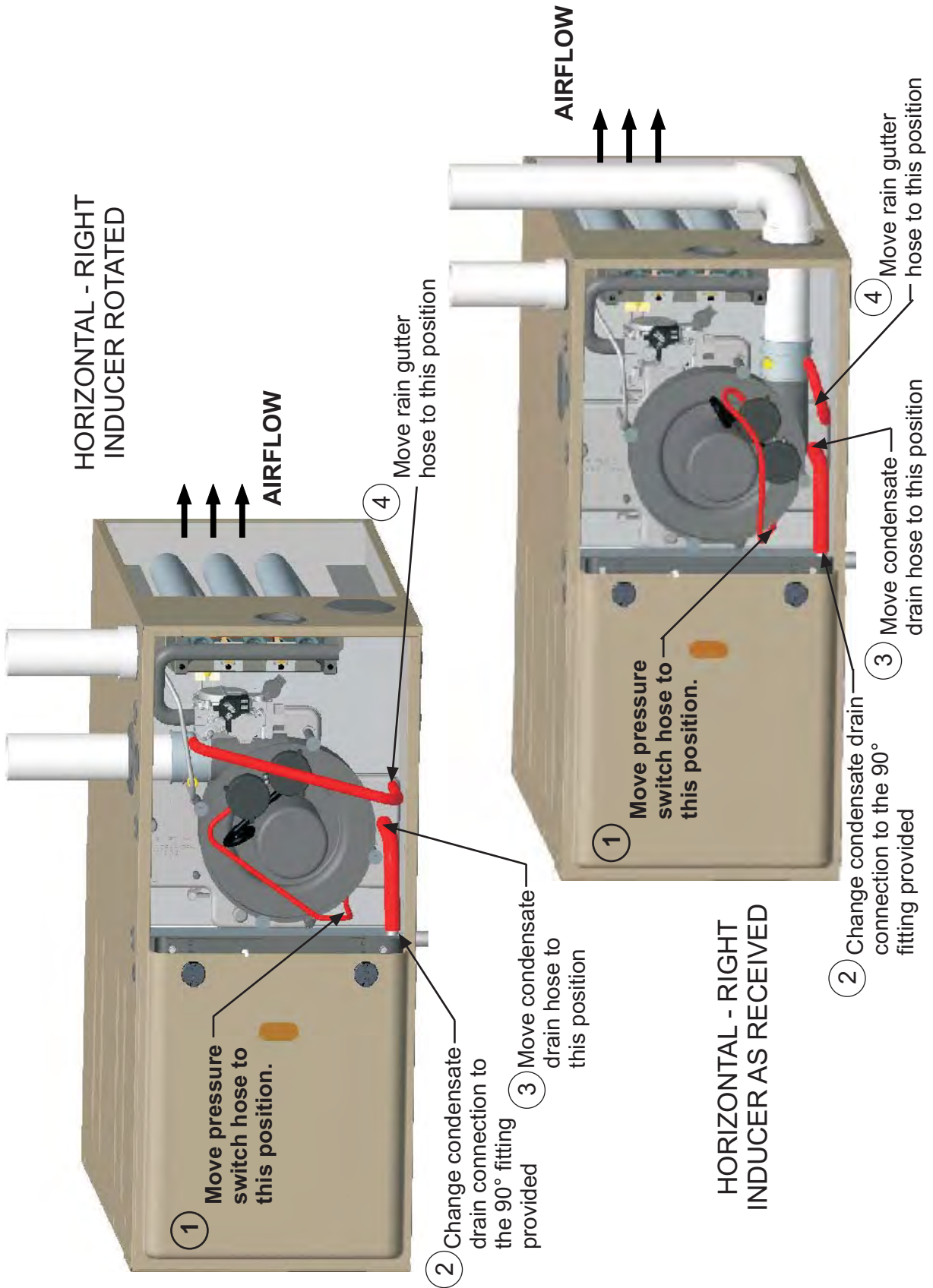


FIGURE 24: Horizontal Right Configuration